

# CERTIFICATE

Welding of railway vehicles and components according to  
EN 15085-2:2020+A1:2023

ZE-16083-01-00-EN15085-2019.0092.010

DVS ZERT GmbH hereby certifies that the welding company

**Sjølund A/S**  
**Skamlingvejen 146**  
**6093 Sjølund**  
**Denmark**

fulfills the requirements  
for the scope according to


**EN 15085-2 classification level CL1**  
**in the type of activity P, S**

in the range indicated in the annex.

validity: 2025-10-24 until 2028-10-23

Düsseldorf, 2025-10-24  
Place and date of issue

Lead auditor: Dipl.-Ing. (FH) HANS



Dipl.-Ing. GURSCHKE  
Head of certification body

## Scope of the certificate

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### Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
131	22, 23/22	t = 3 - 20 mm	BW
	23	t = 3 - 20 mm	-
	23	t = 3 - 10 mm D ≥ 25 mm	FW, tube to plate
	23	t = 3 - 16 mm D ≥ 50 mm	BW
	23/22	t = 3 - 24 mm	FW
141	22	t = 3 - 16 mm	FW
	23	t = 3 - 16 mm	-
	23/22	t = 3 - 16 mm	BW
	23	t = 1 - 10 mm D = 12 - 50 mm	FW, tube to profil
	23	t = 3 - 8 mm D ≥ 25 mm	BW, tube to square bar
	23/22	t = 1 - 4 mm D = 10 - 40 mm	BW, tube to plate
	23/22	t = 3 - 20 mm D ≥ 40 mm	BW, tube

### Area of Application:

- New build of components for railway vehicles
  - Components: Front and end pillars, roof cross members and bulkhead plates
- Purchase and supply of welded components

### Responsible welding coordinator(s):

Anders Juul Hansen, IWE [external]

born: 1983-04-27

### 1st deputy(ies) of the responsible welding coordinator(s):

Henrik Bruhn Madsen, Level B

born: 1966-10-20

### Others deputies:

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### Remarks:

### Register no.:

DVSZERT/15085/CL1/092/19/2

### General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.